

CHAMBERS PRODUCTION



- BASIC TECHNICAL INFORMATION**

In addition to production, we offer processing of accompanying documentation and certification as part of the supply of components for energy equipment.

We process the chambers on CNC cutting and machining equipment. We weld the bottoms and extensions is carried out manually or CNC orbital method.

- PRODUCTION POSSIBILITIES OF WELDING**

Welding methods for chambers production are used 141 / TIG, 141+111 / TIG+MMA, 111 / MMA, 141+121 / TIG+SAW.

Diameter of chambers	from 60.3mm and larger
Thickness of chamber wall	min. 3mm
Material of chambers	P235GH, P265GH, 16Mo3, 10CrMo9-10, 13CrMo4-5, 15 128.5 and many others
Length of chambers	according to customer's requirements

